

SEP 08 2004
IN THE UNITED STATES PATENT & TRADEMARK OFFICE

September 8, 2004

Title: **METAL CUTTING PROCESS**
Inventor: **BERTUZZI, Renato *et al***
Assignee: **National Steel Car Limited**
Filed: **December 29, 2000**
Serial No: **09/752,141**
Art Unit: **3742**
Examiner: **Quang T. Van**

RESPONSE TO OFFICE ACTION

**Mail Stop AF
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450**

Sir:

This letter is responsive to the Examiner's Office Action, made Final, of June 8, 2004 and is timely filed before the due date of September 8, 2004. No fees are due for excess claims.

Amendments to the Specification: None at this time.

Amendments to the Claims: Begin on Page 2.

Amendments to the Drawings: None at this time.

Remarks: Begin on Page 5.